

PRODUCT DATASHEET



PAROC CES 60CS100

Metal panel core slab

Rigid, fire safe stone wool slab is to be cut into lamellas in the run direction of the wool production line.

Thermal insulation in metal faced sandwich panels. Insulation lamellas are glued under press to the panel covering sheets. Product properties of the ready panel are depending of used technique.

PAROC stone wool products are capable of withstanding high temperatures. The binder starts to evaporate when its temperature exceeds approximately 200°C. The insulating properties remain unchanged, but the compressive stress weakens. The softening temperature of stone wool products is over 1000°C.

Certification Number
Designation Code
Package Type

0809-CPR-1015 Eurofins Expert Services Ltd, P.O. Box 1001, FI-02044 VTT, Finland
MW-EN13162-T5-DS(70,-)-WS-WL(P)-MU1
Slabs on a Wooden Pallet

DIMENSIONS	
WIDTH X LENGTH	THICKNESS
600 - 1235 x 1200 - 3600 mm	90 - 150 mm
According to EN 822	According to EN 823
Dimensions to be checked by the production line.	

PROPERTY	VALUE	ACCORDING TO
DIMENSIONAL STABILITY		
Dimensional Stability at Specified Temperature, DS(70,-)	≤ 1 %	EN 13162:2012 + A1:2015 (EN 1604)

Properties

PROPERTY	VALUE	ACCORDING TO
FIRE PROPERTIES		
Reaction to Fire, Euroclass	A1	EN 13162:2012 + A1:2015 (EN 13501-1)
Continuous Glowing Combustion	NPD	EN 13162:2012 + A1:2015
Combustibility	Non-combustible	EN ISO 1182
Non-combustible core material creates additional fire resistance for light weight panels.		
THERMAL PROPERTIES		
Thermal Resistance	https://www.paroc.com/~media/Files/Solutions/%20and%20Products/thermal-resistance-table-INT.ashx	EN 13162:2012 + A1:2015
Thermal Conductivity λ_D	0,041 W/mK	EN 13162:2012 + A1:2015 (EN 13162)
Thickness Tolerance, T	T5	EN 13162:2012 + A1:2015 (EN 823)
Air Flow Resistivity A_{FR}	NPD	EN 13162:2012 + A1:2015 (EN 29053)
No ageing increase to thermal conductivity because of open structure in the stone wool.		
MOISTURE PROPERTIES		
Water Absorption, Short Term $W_S, (W_p)$	$\leq 1 \text{ kg/m}^2$	EN 13162:2012 + A1:2015 (EN 1609)
Water Absorption, Long Term $W_L(P), (W_p)$	$\leq 3 \text{ kg/m}^2$	EN 13162:2012 + A1:2015 (EN 12087)
Water Vapour Transmission MU, μ	1	EN 13162:2012 + A1:2015 (EN 12086)
Water Vapour Resistance Z	NPD	EN 13162:2012+A1:2015
Long term durability on high level after ageing test in high temperature and moisture conditions.		
SOUND PROPERTIES		
Sound Absorption	NPD	EN 13162:2012 + A1:2015 (EN ISO 354)
Dynamic Stiffness SD	NPD	EN 13162:2012 + A1:2015 (EN 29052-1)
MECHANICAL PROPERTIES		
Compressive Stress at 10 % deformation $CS(10), \sigma_{10}$	NPD	EN 13162:2012 + A1:2015 (EN 826)
Compressive Strength $CS(Y), \sigma_m$	NPD	EN 13162:2012 + A1:2015 (EN 826)
Point Load $PL(5)$	NPD	EN 13162:2012 + A1:2015 (EN 12340)
Tensile Strength Perpendicular to Faces TR, σ_{mt}	NPD	EN 13162:2012 + A1:2015 (EN 1607)
Compressibility CP	NPD	EN 13162:2012 + A1:2015
Always to be used as cut into lamellas for designed thickness of the panel.		
EMISSIONS		
Release of Dangerous Substances	NPD	EN 13162:2012 + A1:2015
DURABILITY OF COMPRESSIVE STRENGTH AGAINST AGEING/DEGRADATION		
Compressive Creep $CC(i_1/i_2/y)\sigma_c, X_{ct}$	NPD	EN 13162:2012 + A1:2015 (EN 1606)
DURABILITY OF FIRE AND THERMAL PROPERTIES		
Durability of Reaction to Fire Against Heat, Weathering, Ageing/Degradation	The fire performance of mineral wool does not deteriorate with time. The Euroclass classification of product is related to the organic content, which cannot increase with time.	
Durability of Thermal Resistance Against Heat, Weathering, Ageing/Degradation	Thermal conductivity of mineral wool products does not change with time, experience has shown the fibre structure to be stable and the porosity contains no other gases than atmospheric air.	



Head Office: PAROC GROUP, P.O. Box 240 (Energiakuja 3), FI-00181 Helsinki Finland, Tel. +358 46 876 8000, www.paroc.com

The information in this brochure describes the conditions and technical properties of the disclosed products, valid at the time of publication of this document and until replaced by the next printed or digital version. The latest version of this brochure is always available on the Paroc website. Our information material presents applications for which the functions and technical properties of our products have been approved. However, the information does not mean a commercial guarantee. We do not assume liability of the use of third party components used in the application or the installation of our products. We cannot warrant the suitability of our products if used in an area or conditions which are not provided in our information material. As a result of constant further development of our products we reserve the right to make alterations to our information material at any time. PAROC is a registered trademark of Paroc Group. This data sheet is valid in following countries: international use (general information).